

# MONTAGE<sup>®</sup> PLUS & MONTAGE<sup>®</sup> COMMERCIAL

Ornamental Steel Fence



FENCE PRODUCTS

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Experience a safer and more open world

**AMERISTAR<sup>®</sup>**

**ASSA ABLOY**



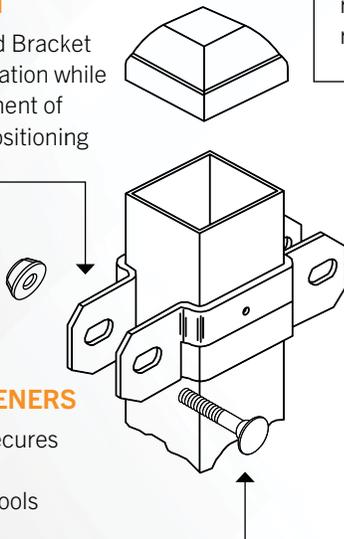
# MONTAGE PLUS & MONTAGE COMMERCIAL

## ORNAMENTAL STEEL FENCE

Traversing varying grades, a variety of distinct product styles and unmatched coating performance, Montage Plus & Commercial fence systems are the preferred choice for ornamental fence.

### PANEL BRACKET

Universal Boulevard Bracket enables easy installation while allowing for adjustment of panel height and positioning

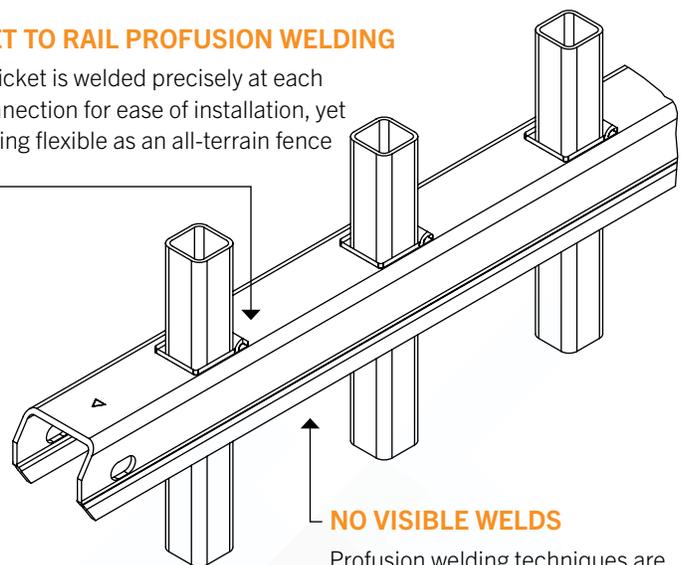


### SECURITY FASTENERS

Security fastener secures the rail and deters removal by typical tools

### PICKET TO RAIL PROFUSION WELDING

Each picket is welded precisely at each rail connection for ease of installation, yet remaining flexible as an all-terrain fence



### NO VISIBLE WELDS

Profusion welding techniques are both strong and hidden from view, providing a good neighbor profile

	PICKETS	RAILS	POSTS	HEIGHTS	COLOR
Plus	¾" SQ. x 18 GA.	1.5" x 1.5" x 14 GA.	2.5" SQ. x 16 GA.	3', 3½', 4', 5', 6'	BLACK
Commercial	¾" SQ. x 14 GA.	1.5" x 1.5" x 14 GA.	2.5" SQ. x 14 GA.	7', 8'	BLACK

## ENVIRONMENTALLY RESPONSIBLE

We lead the way in manufacturing programs and practices that reduce our carbon footprint — monitoring air emissions, stormwater runoff and wastewater discharge and recycling all scrap steel, wood, cardboard, plastics, paper and oil products, giving our products the opportunity to earn project LEED points.



## PROFUSION WELDING

Laser and fusion welding technology create a virtually invisible structural connection at every picket to rail intersection.



## RACKABLE VS STAIR-STEP

Fully rackable panels eliminate any possible security risks due to large gaps under the fence panels.



FULLY RACKABLE  
PANELS



STAIR-STEPPING  
PANELS

# E-COAT™

## 20 YEAR WARRANTY

The Montage families of fencing products are manufactured from superior quality materials by skilled craftsmen with the highest standards of workmanship in the industry.

We are so confident in this product, it comes with a 20 year warranty.



### PRE-TREATMENT

**ALKALINE  
SPRAY WASH**

1

**ALKALINE  
IMMERSION**

2

**WATER  
IMMERSION**

3

**SPRAY  
CONDITIONER**

4

**PHOSPHATE  
IMMERSION**

5

### EPOXY PROCESS

**ELECTRO COAT  
EPOXY PRIMER**

10

**PERMEATE  
SPRAY RINSE**

11

**PERMEATE  
IMMERSION**

12

**PERMEATE  
SPRAY RINSE**

13

**REVERSE OSMOSIS  
HALO RINSE**

14

### ACRYLIC FINISH

**ELECTRO COAT  
ACRYLIC FINISH**

17

**PERMEATE  
SPRAY RINSE**

18

**PERMEATE  
IMMERSION**

19

**PERMEATE  
SPRAY RINSE**

20

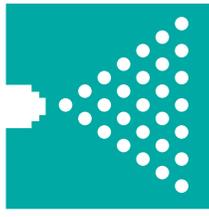
**REVERSE OSMOSIS  
HALO RINSE**

21



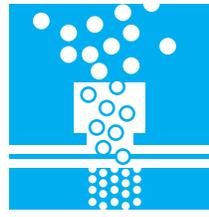

**WATER  
IMMERSION**

6



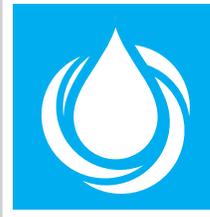
**NON-CHROMATE  
SPRAY SEAL**

7



**REVERSE OSMOSIS  
IMMERSION**

8



**REVERSE OSMOSIS  
HALO RINSE**

9

Immersion processes coat and cleanse the inside of the fence components as thoroughly as the outside. This prevents corrosion, giving Montage products the ability to withstand the elements and be maintenance-free.



**FINISH CURING  
OVEN**

15



**COOLING  
TUNNEL**

16



**FINISH CURING  
OVEN**

22



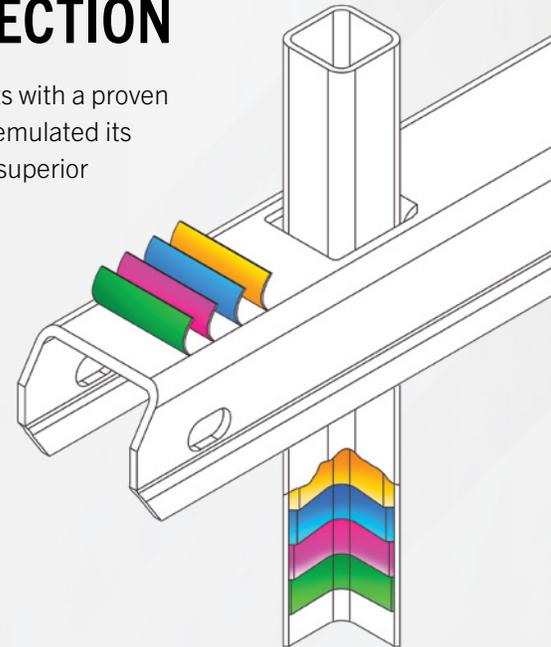
**COOLING  
TUNNEL**

23

## LAYERED PROTECTION

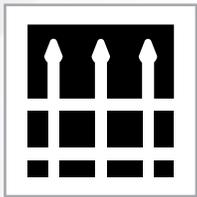
Protection against corrosion starts with a proven process, which is why Ameristar emulated its PermaCoat method to develop a superior E-Coat process that protects the product with complete coverage inside and out.

-  ACRYLIC TOPCOAT
-  EPOXY PRIMER
-  PHOSPHATE
-  GALVANIZED STEEL





# CLASSIC™

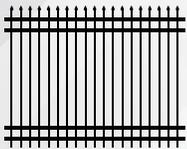


## Experience traditional grace.

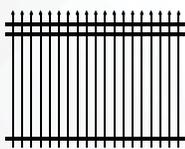
Extended pickets that culminate to an arrow-pointed spear capture the look of traditional wrought iron fencing. Single, double and arched gates are also available to match this style.



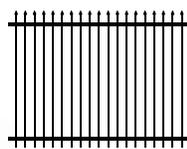
### PANELS



**4-RAIL PANELS**  
Available in  
7' & 8' heights



**3-RAIL PANELS**  
Available in  
3', 3½', 4', 5', 6',  
7' & 8' heights



**2-RAIL PANELS**  
Available in  
3', 3½', 4', 5', & 6'  
heights

### BOTTOM OPTION



**STANDARD  
BOTTOM  
RAIL**



**FLUSH  
BOTTOM  
RAIL**

### PICKET SPACING



**4" GAP**  
Standard



**3" GAP**



# MAJESTIC™

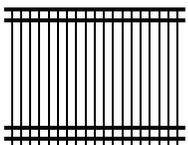


## Enjoy sleek modernism.

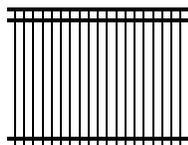
The flush top rail projects a more modern, streamlined look, making it one of the most popular styles in the Montage family. Single, double and arched gates are also available to match this style.



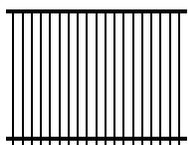
### PANELS



**4-RAIL PANELS**  
Available in  
7' & 8' heights



**3-RAIL PANELS**  
Available in  
3', 3½', 4', 5', 6',  
7' & 8' heights



**2-RAIL PANELS**  
Available in  
3', 3½', 4', 5', & 6'  
heights

### BOTTOM OPTION



**STANDARD  
BOTTOM  
RAIL**



**FLUSH  
BOTTOM  
RAIL**

### PICKET SPACING



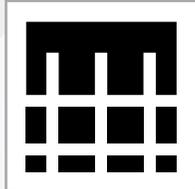
**4" GAP**  
Standard



**3" GAP**



# GENESIS™



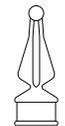
## Customize your look.

The extended flat-topped pickets serve as a base for your choice of accent finials, providing a customized design. Single, double and arched gates are also available to match this style.

### ADORNMENTS



**BALL CAP**



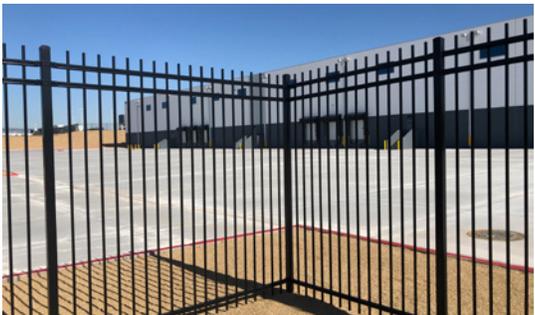
**QUAD FLARE**



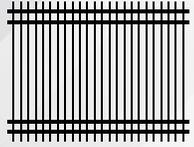
**TRIAD**



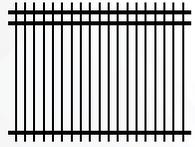
**ROYALTY**



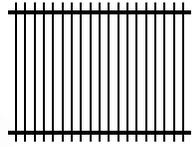
### PANELS



**4-RAIL PANELS**  
Available in 7' & 8' heights



**3-RAIL PANELS**  
Available in 3', 3½', 4', 5', 6', 7' & 8' heights



**2-RAIL PANELS**  
Available in 3', 3½', 4', 5', & 6' heights

### BOTTOM OPTION



**STANDARD BOTTOM RAIL**



**FLUSH BOTTOM RAIL**

### PICKET SPACING



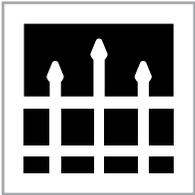
**4" GAP**  
Standard



**3" GAP**



# WARRIOR™

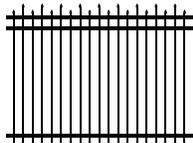


## Capture definitive beauty.

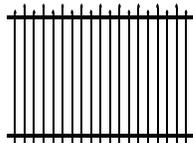
Alternating picket heights topped with arrow-pointed spears give the Warrior a distinctive look indicative of wrought iron fencing. Single and double walk gates are also available to match this style.



### PANELS



**3-RAIL PANELS**  
Available in  
3', 3½', 4', 5', & 6'  
heights



**2-RAIL PANELS**  
Available in  
3', 3½', 4', 5', & 6'  
heights

### BOTTOM OPTION



**STANDARD  
BOTTOM  
RAIL**



**FLUSH  
BOTTOM  
RAIL**

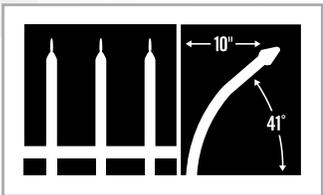
### PICKET SPACING



**4" GAP**  
Standard



# INVINCIBLE™

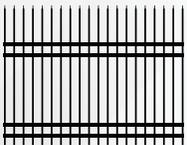


## Gain intrepid fortification.

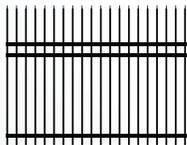
Pickets curve outward gracefully with a duality that acts as an attractive yet visually intimidating deterrent. Single and double gates are also available to match this style.



PANELS



**4-RAIL PANELS**  
Available in  
7' & 8' heights



**3-RAIL PANELS**  
Available in  
7' & 8' heights

BOTTOM OPTION



**STANDARD  
BOTTOM  
RAIL**

PICKET SPACING



**4" GAP**  
Standard



# POOL, PET & PLAY

## Relax in style.

Montage Plus and Montage Commercial Pool, Pet & Play provides additional safety and security with 3" airspace between pickets. This also provides increased panel strength due to the additional picket to rail connections.

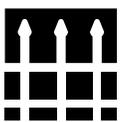
PICKET SPACING



3" GAP



STYLES



CLASSIC™



MAJESTIC™



GENESIS™

PANELS

Available heights

2-RAIL 3', 3-1/2', 4', 5', 6'

3-RAIL 3', 3-1/2', 4', 5', 6', 7', 8'

4-RAIL 7', 8'

BOTTOM OPTION

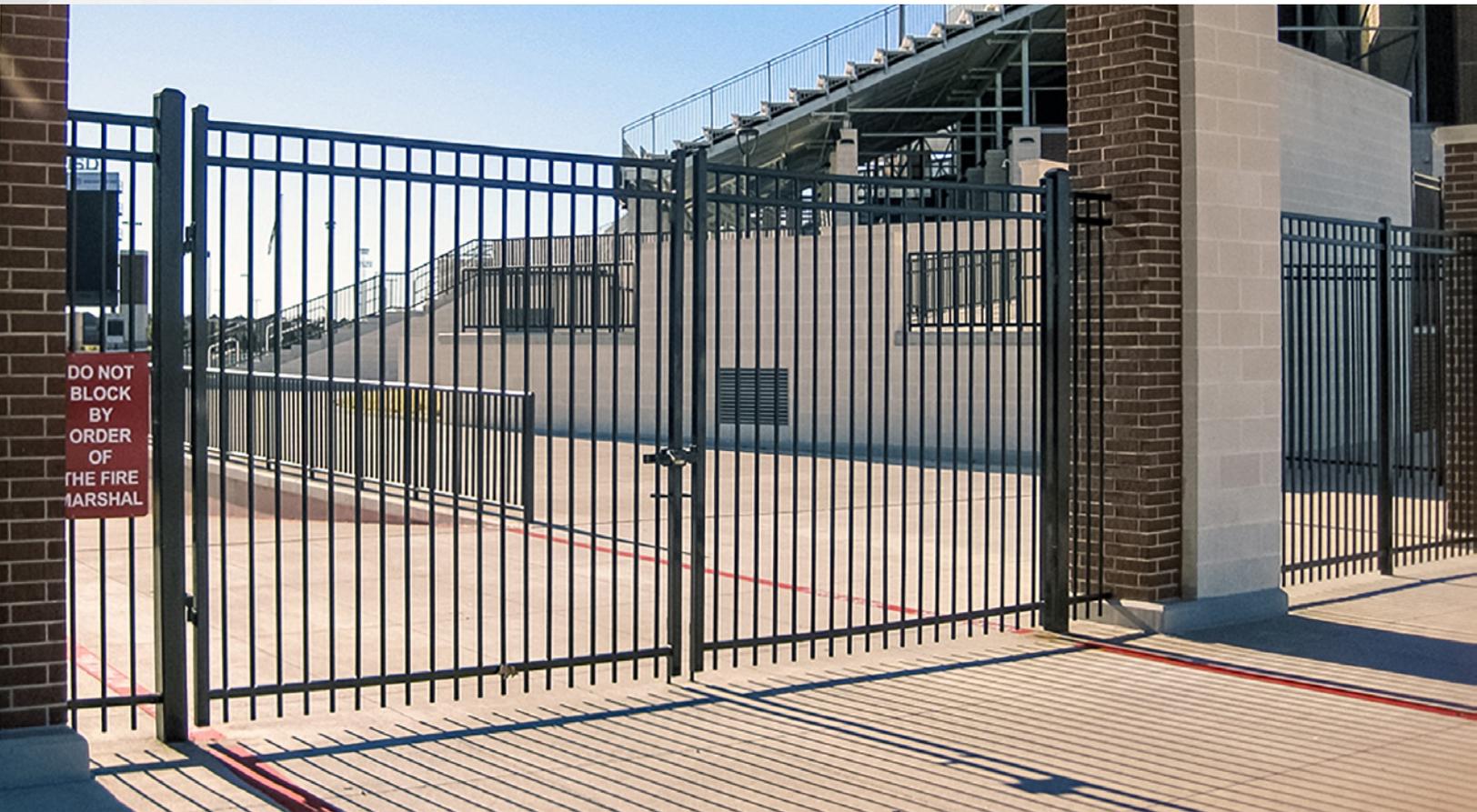


STANDARD  
BOTTOM  
RAIL



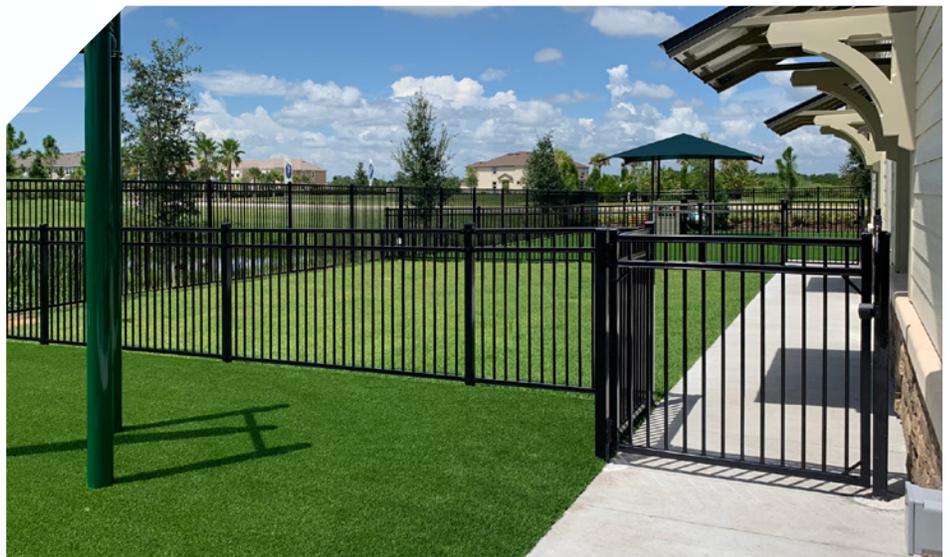
FLUSH  
BOTTOM  
RAIL

# SWING GATES



## SINGLE AND DOUBLE SWING GATES

All swing gates are manufactured with the highest quality materials by skilled craftsmen and are fully welded for unparalleled strength and durability.



# ARCHED GATES



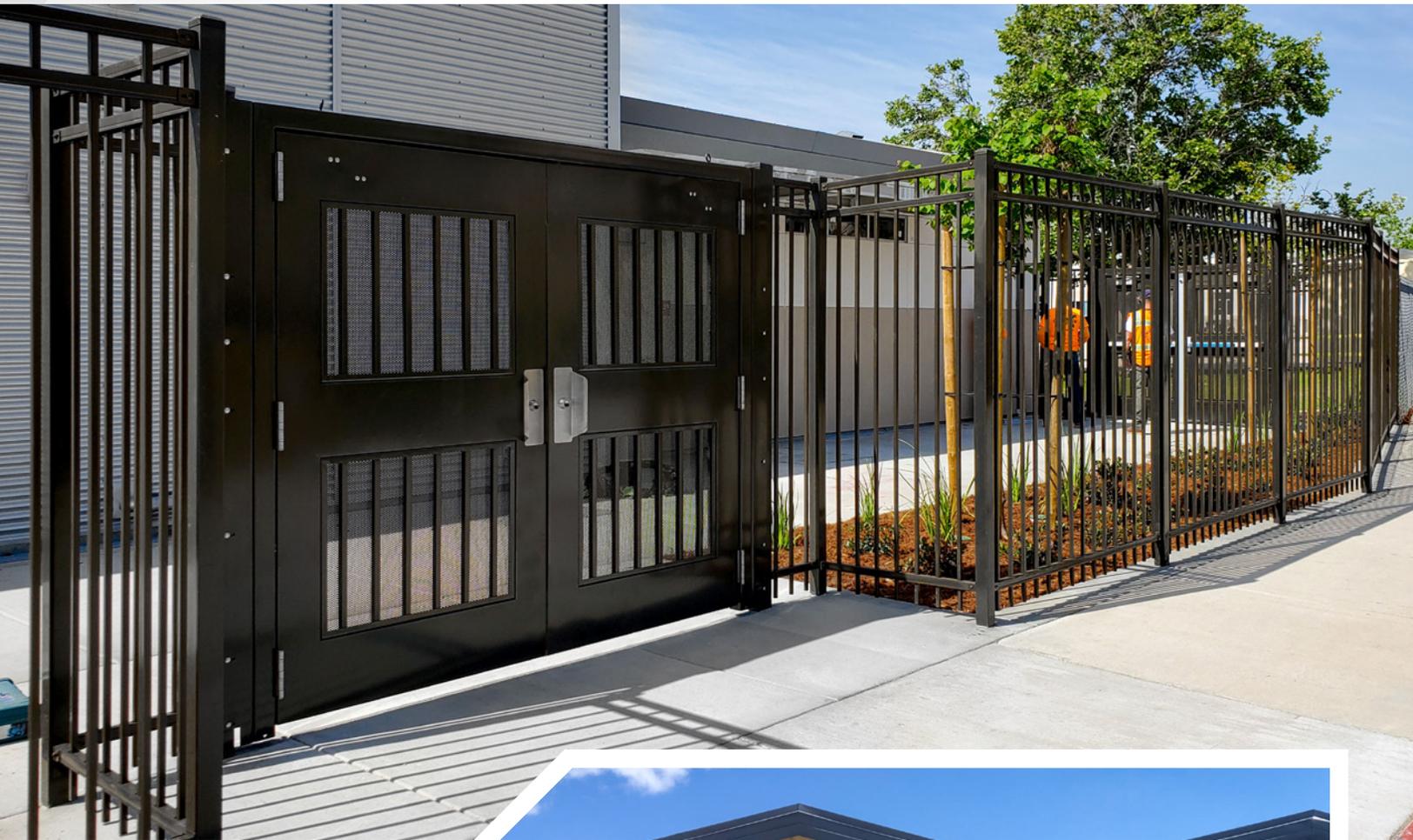
## SINGLE AND DOUBLE ARCHED GATES

Steel Estate Entry Gates are designed with a timeless elegance and are built to last with welded construction at every intersection. The one-of-a-kind compound arch provides a seamless transition from ornamental fence to decorative gate.

# EXODUS GATES



- Meets IBC Group I-2 Egress Requirement
- Pre-assembled
- Quick Install



## ALL-IN-ONE PEDESTRIAN GATE SYSTEM

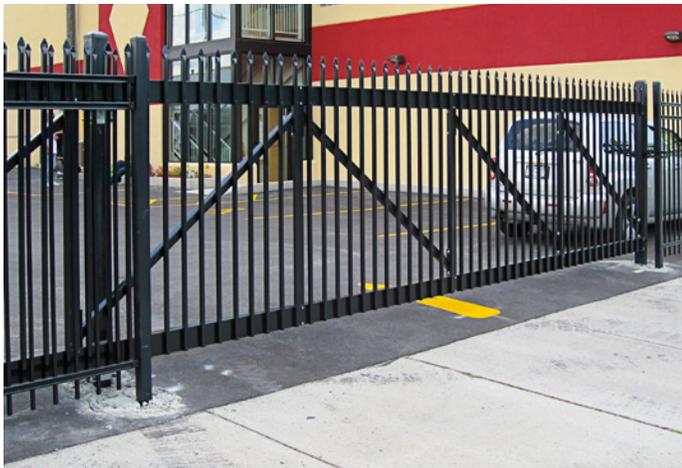
Designed to mitigate multiple trips to the job site this all-in-one gate system has all required panic exit device hardware pre-installed and is available in both Single and Double Swing.



# TRANSPORT® & PASSPORT® GATES

## ENGINEERED CANTILEVER GATES

TransPort is a revolutionary cantilever gate system made up of three components: frame, facade and hardware. The component design decreases the risk of damage during transit and does not require a team of installers or machinery to install the gate system. The cantilever gate can easily be installed with a standard three-man crew in about two hours.



## STEEL V-TRACK ROLL GATE DESIGN

PassPort is an innovative roll gate system with a robust fabricated design. Its rigid framework enables the gate system to glide effortlessly across its on-grade track, and its V-Track design provides the least amount of space required for a slide gate system. The reversible design of the PassPort roll gate insures a flawless installation by allowing the gate to be installed on either side of the gate opening.



## ARCHITECTURAL SUPPORT AND SOLUTION SPECIALISTS

Ameristar's Project Solution Specialists are experienced in every facet of perimeter security design. Our goal is to assist the architectural community in finding the best perimeter and entry solutions for their projects.

[ameristarperimeter.com/architects](http://ameristarperimeter.com/architects)

# Why Choose Ameristar?

## KNOWLEDGE AND EXPERIENCE

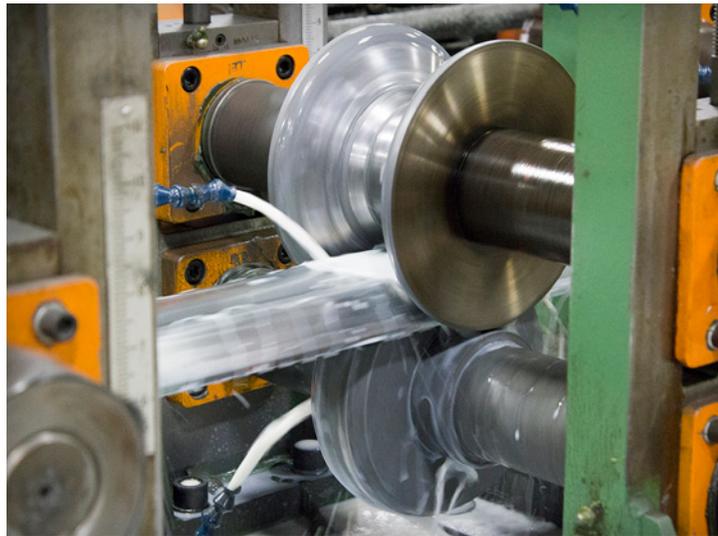
For over 40 years we've delivered aesthetically pleasing, high-quality and innovative fencing products with superior design strength and easy installation.

## PROVEN CAPABILITIES

Our integrated in-house processes, extensive raw materials and finished goods inventory translate into quality, on-time delivery.

## INDUSTRY LEADERSHIP

We continually raise the bar in manufacturing customer-focused solutions. Our high standards produce premium products that go beyond merely meeting minimum industry standards.



Scan to learn more about Montage Plus.



Scan to learn more about Montage Commercial.



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**ASSA ABLOY**